

FIGURE 1 (PRIOR ART)

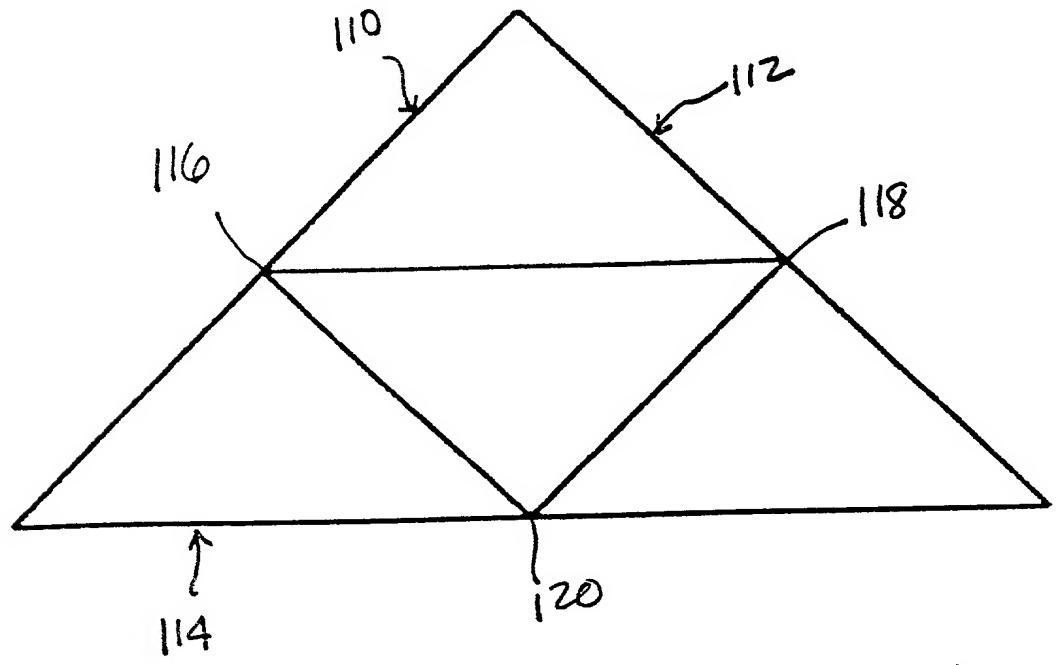


FIG. 2 (PRIOR ART)

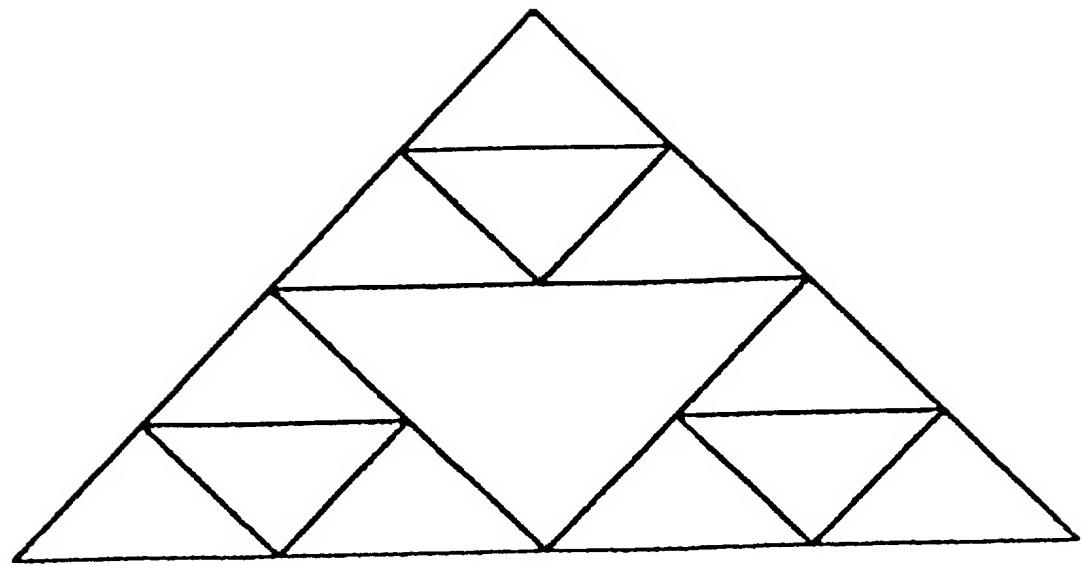


FIG. 3 (PRIOR ART)

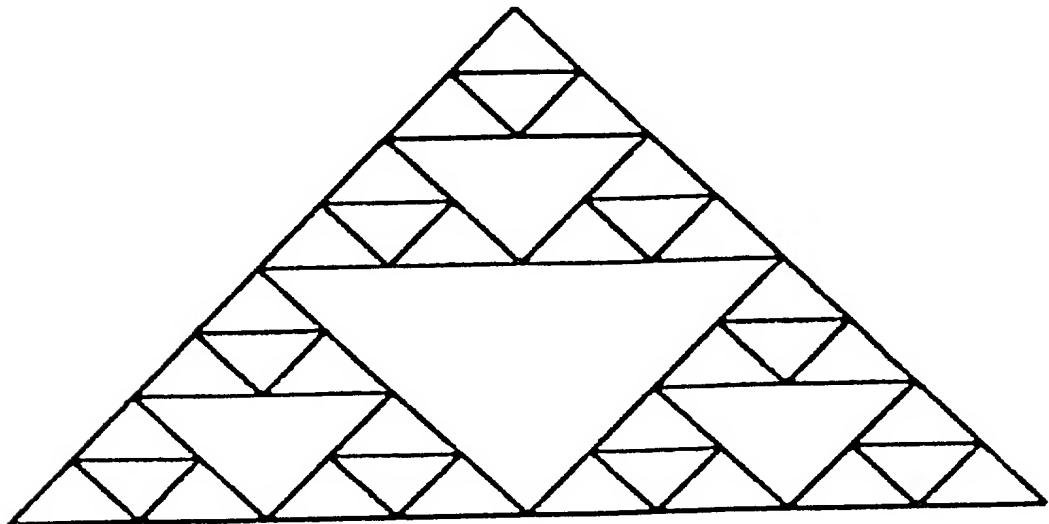


FIG. 4 (PRIOR ART)

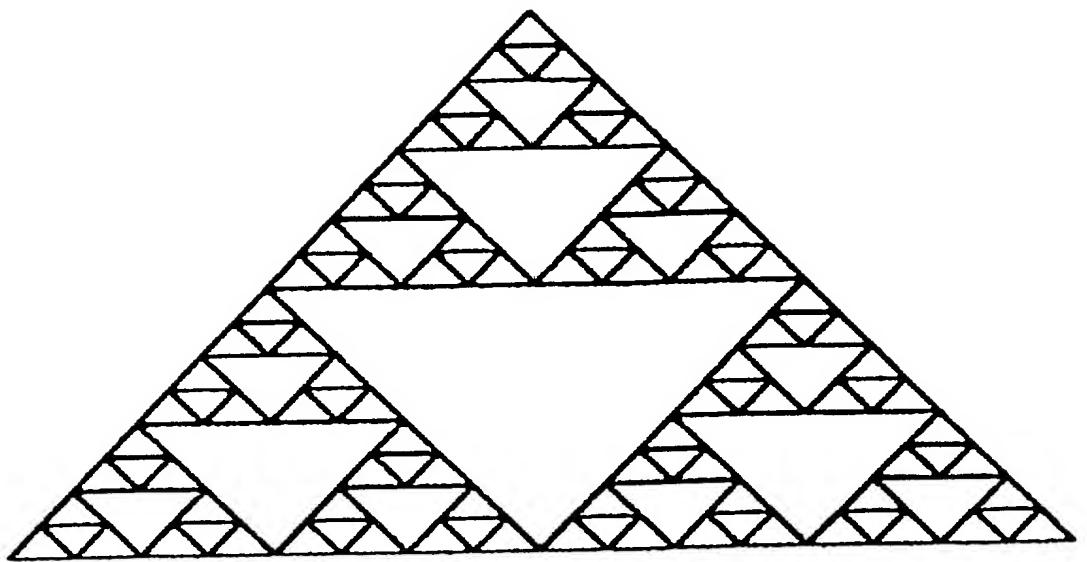


FIG. 5 (PRIOR ART)

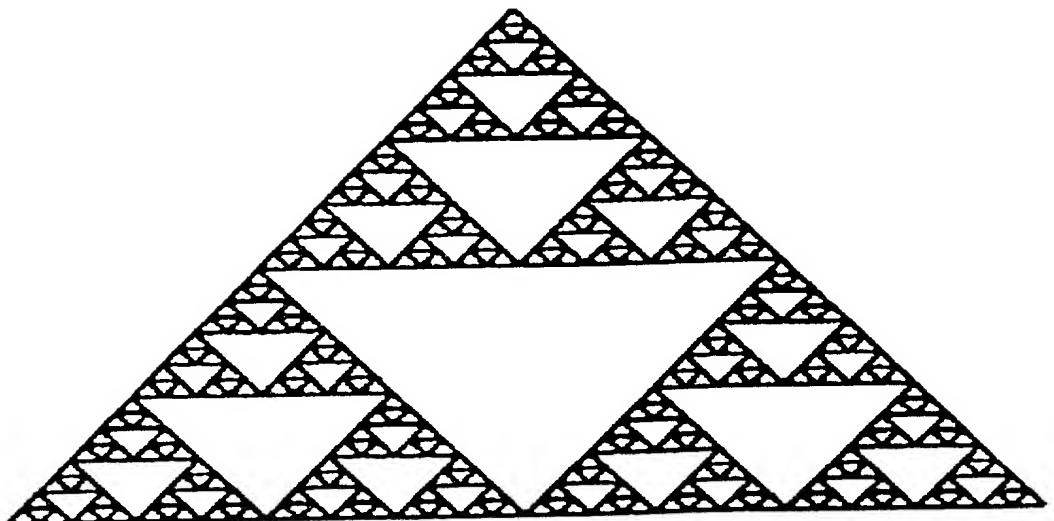


FIG. 6 (PRIOR ART)

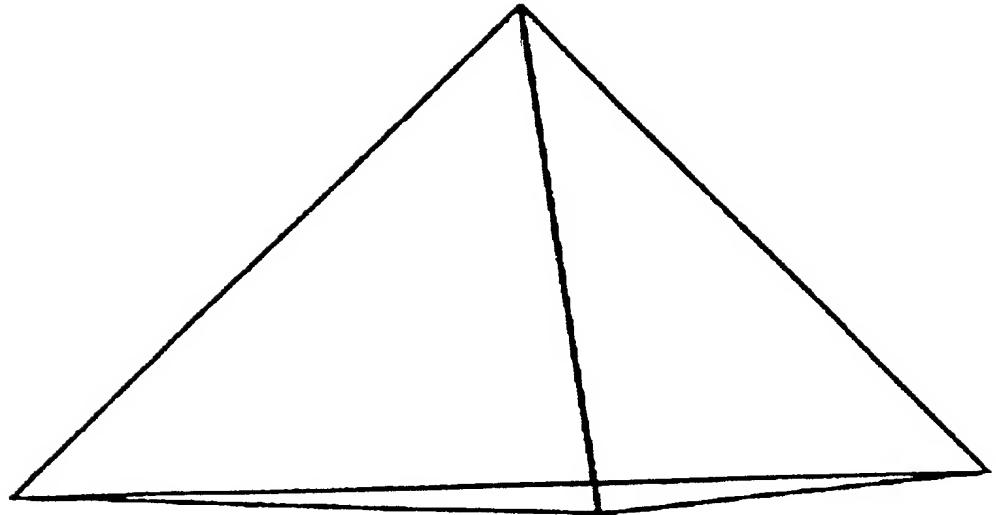


FIG. 7 (PRIOR ART)

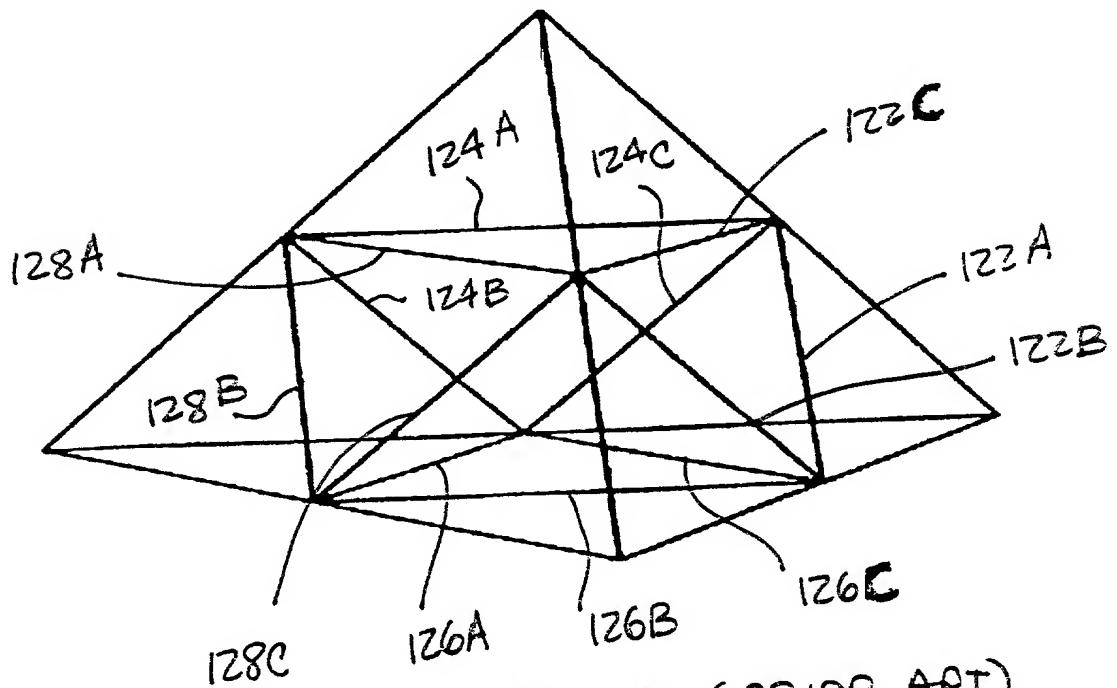


FIG. 8 (PRIOR ART)

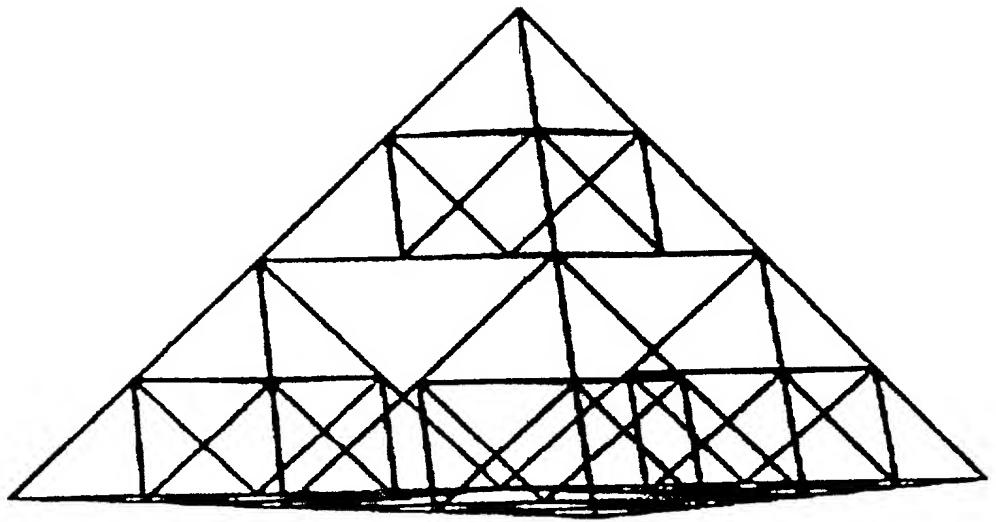


FIG. 9 (PRIOR ART)

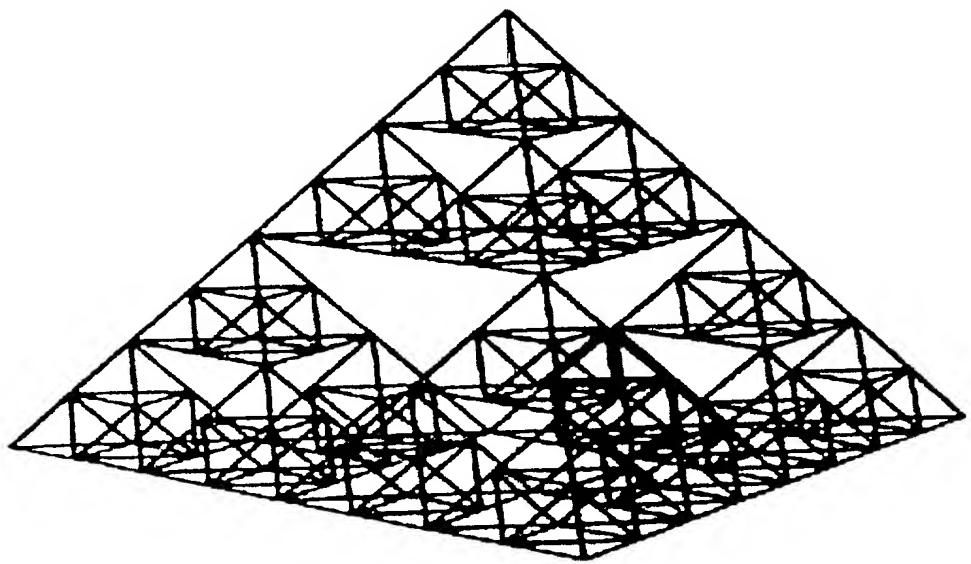


FIG. 10 (PRIOR ART)

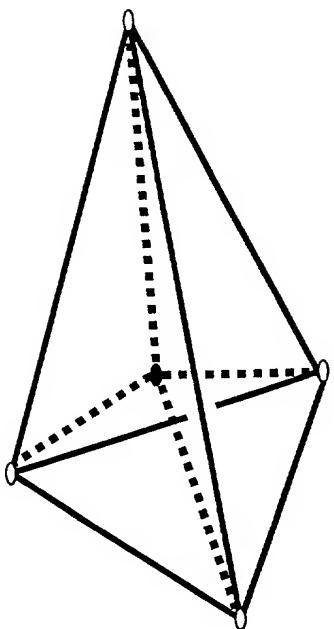


FIG. 10A
(PRIOR ART)

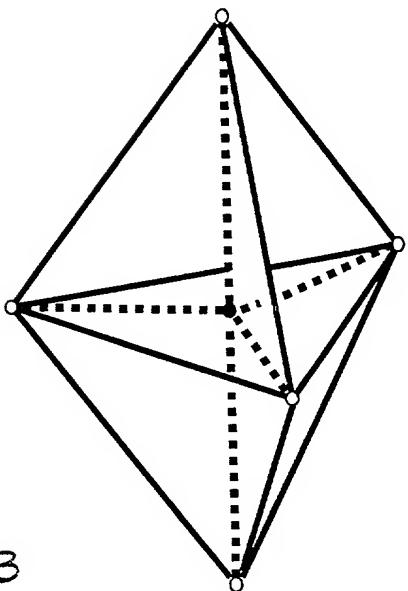
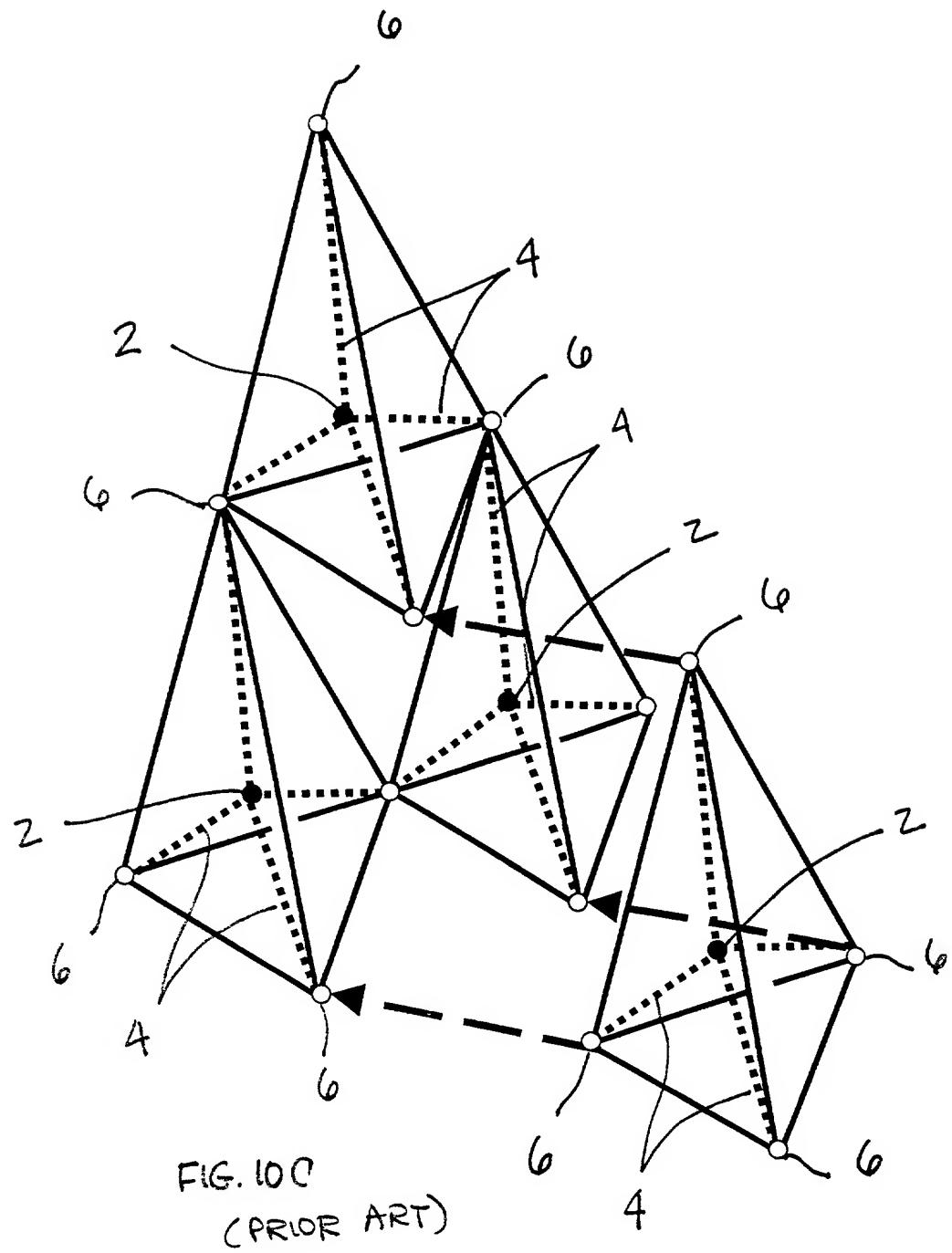


FIG. 10B
(PRIOR ART)



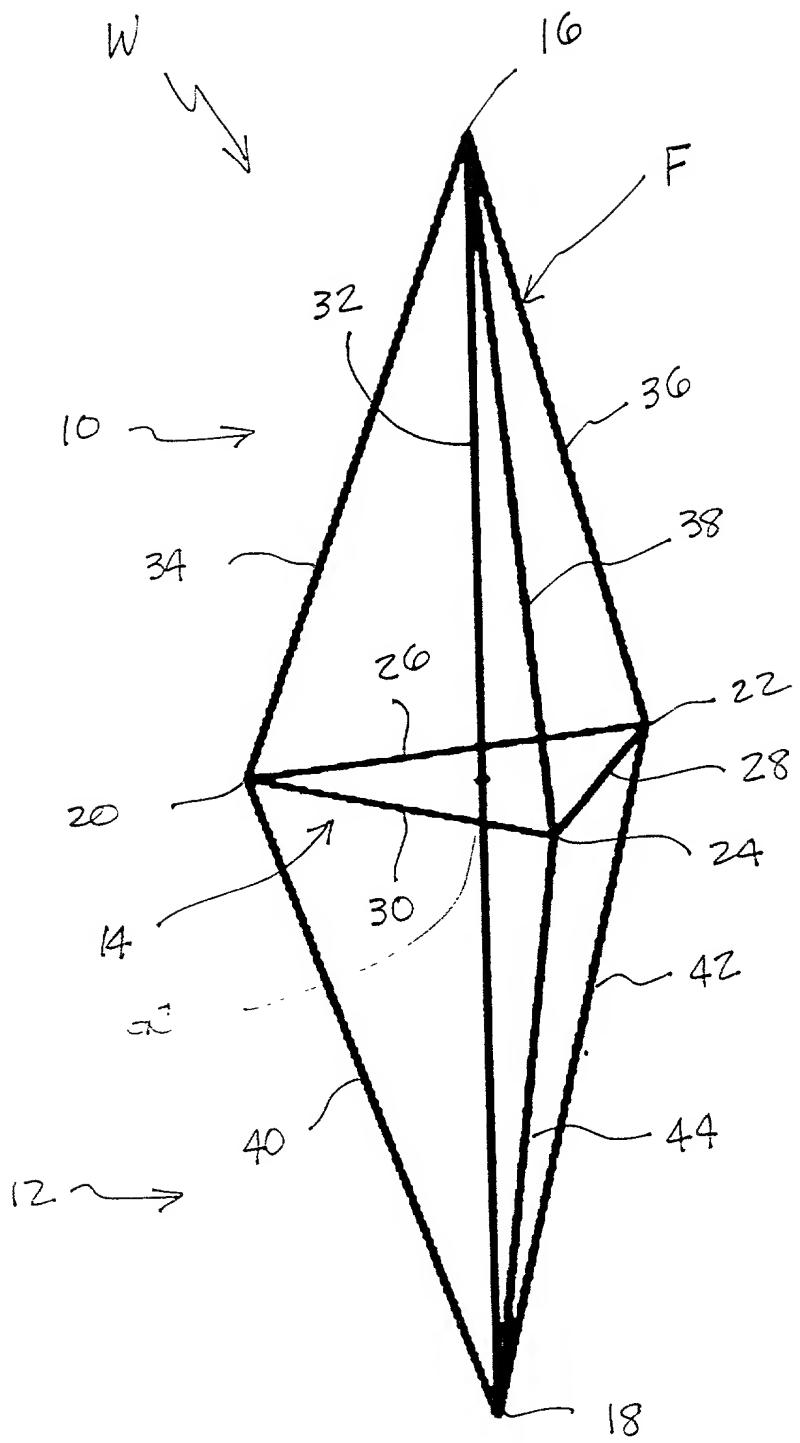


FIGURE 11

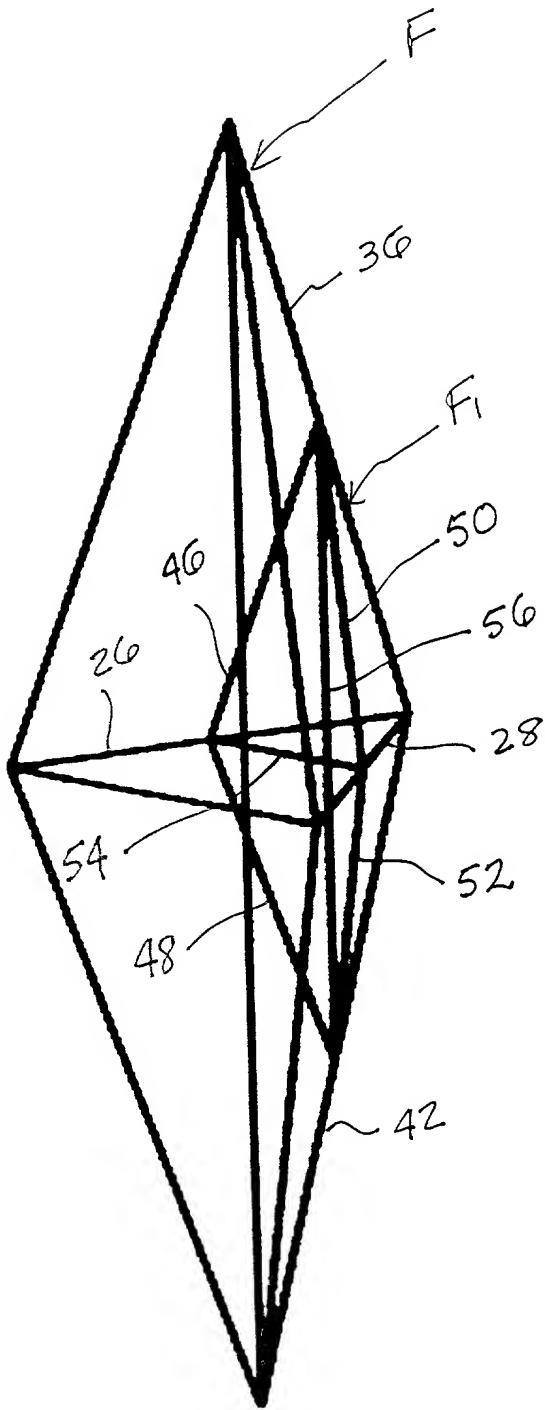


FIG. 12

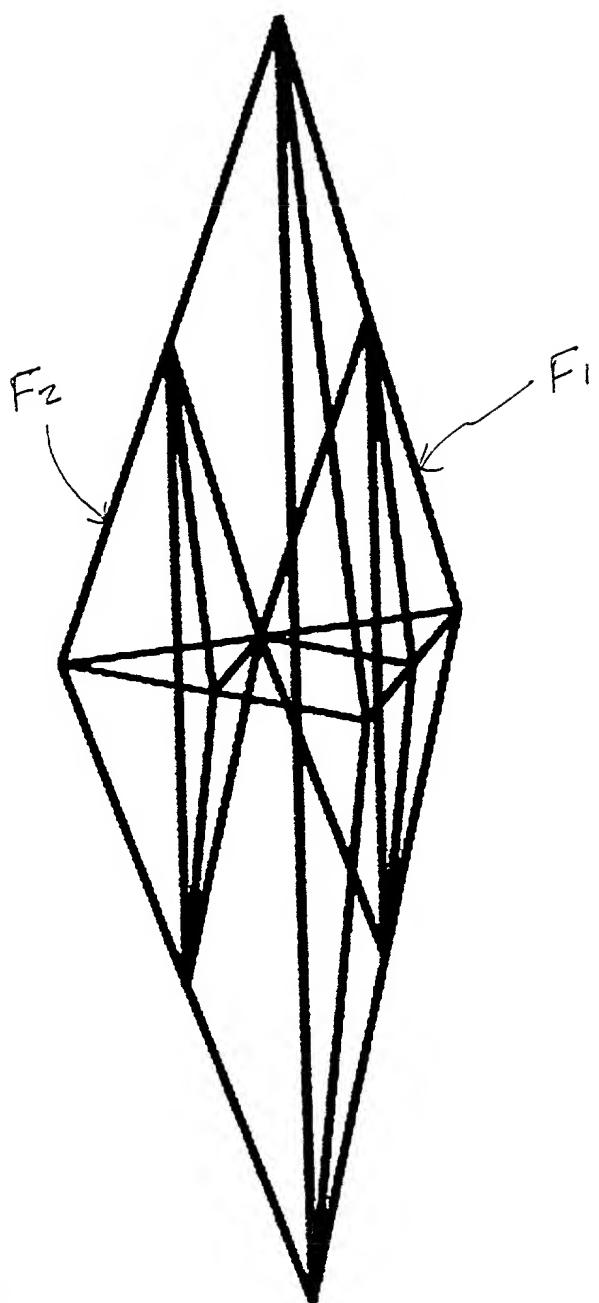


FIG. 13

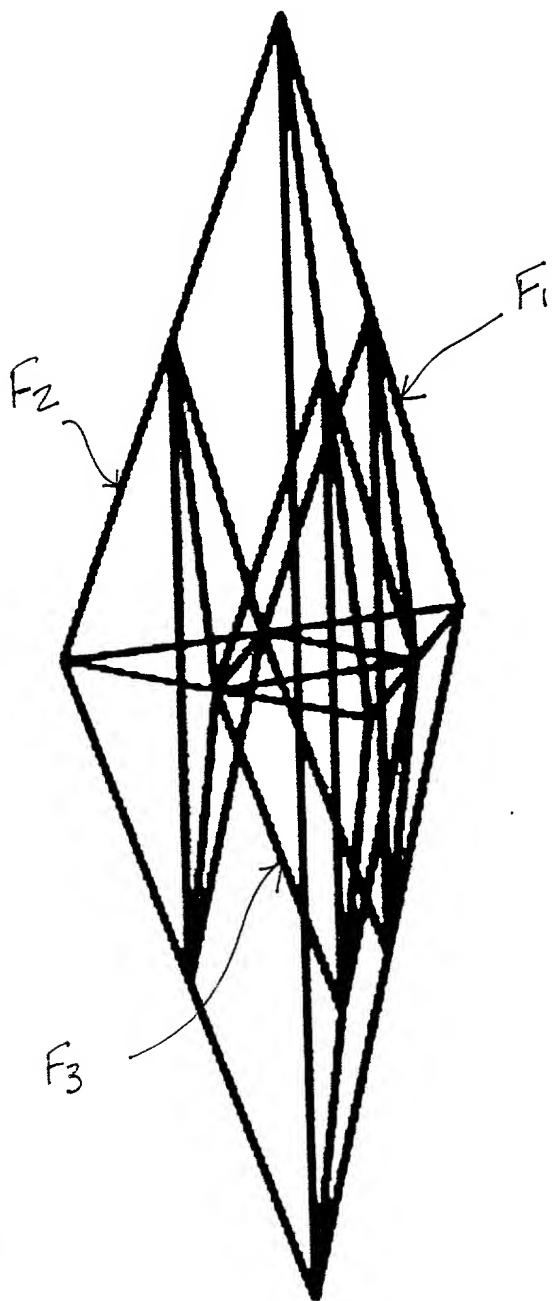


FIG. 14

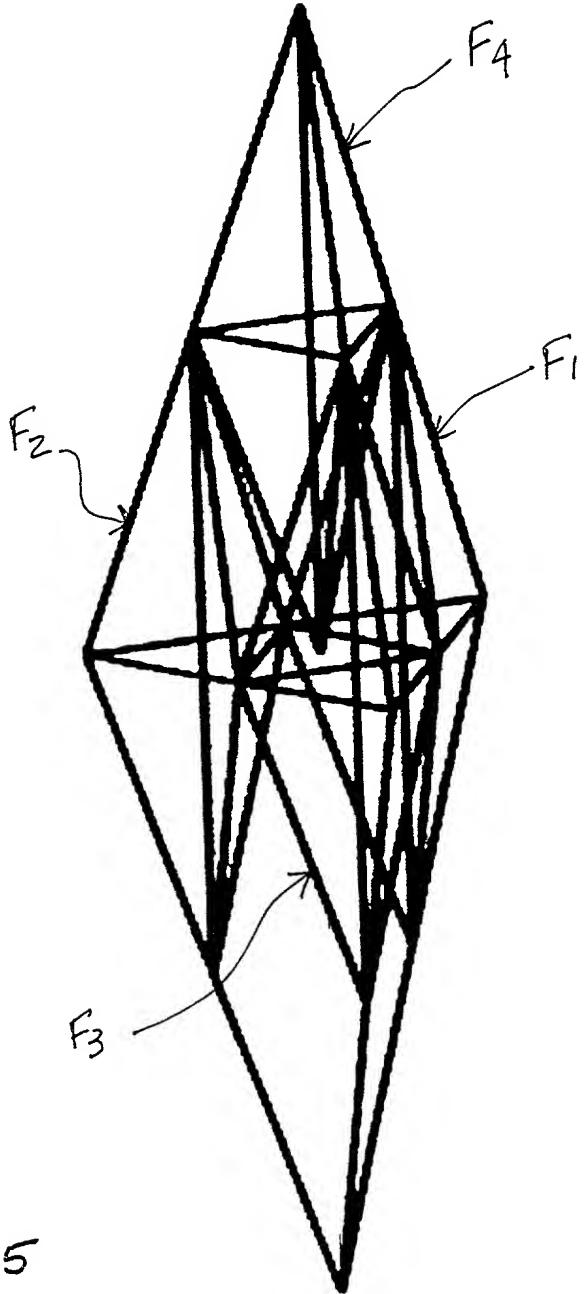


FIG.15

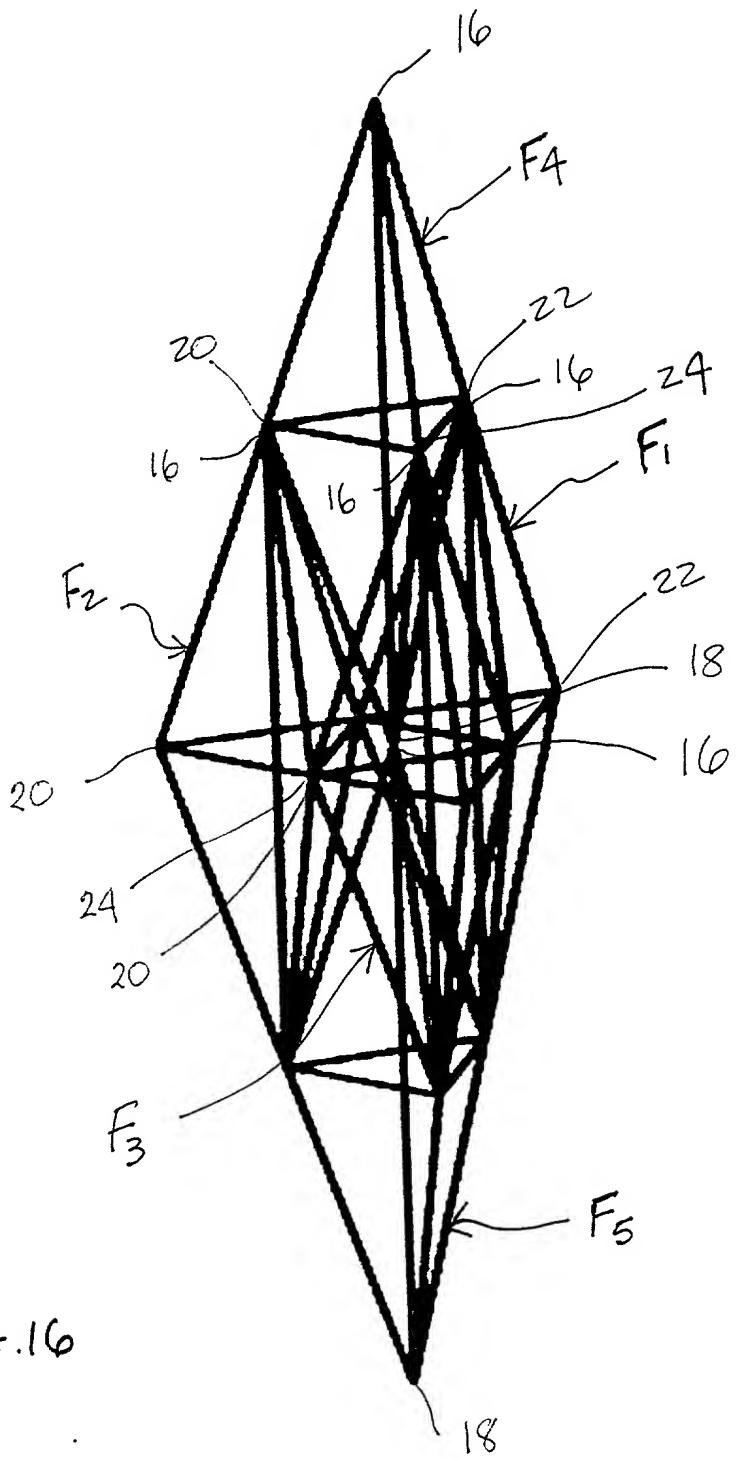


FIG.16

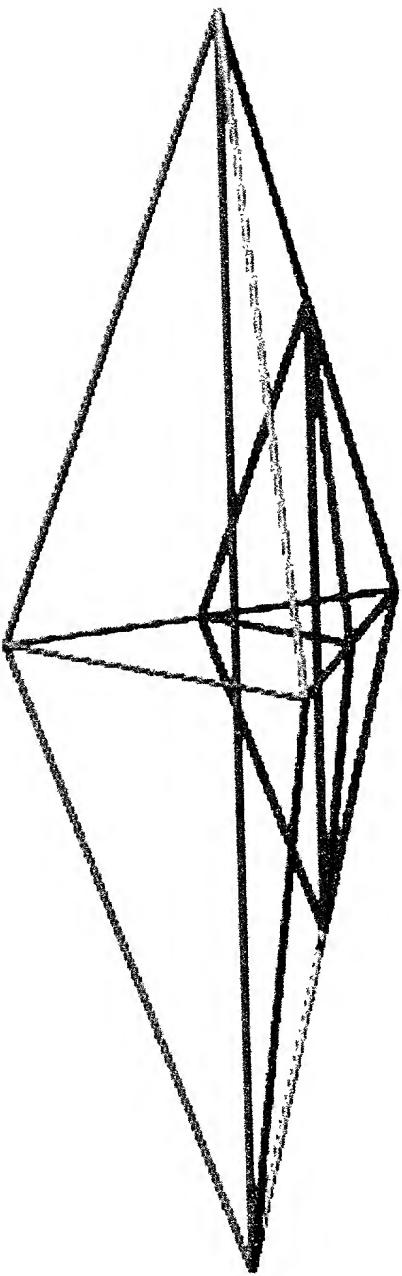


FIG. 17

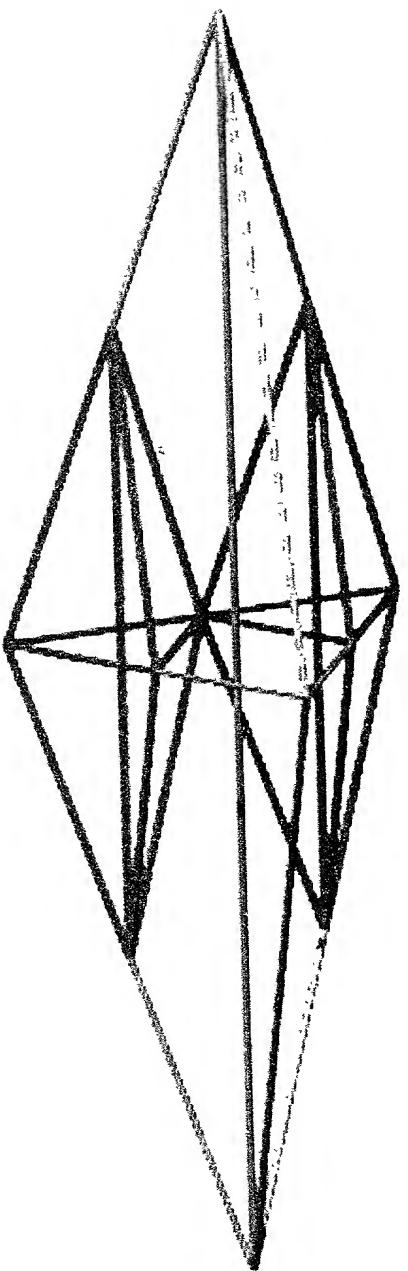


FIG. 18

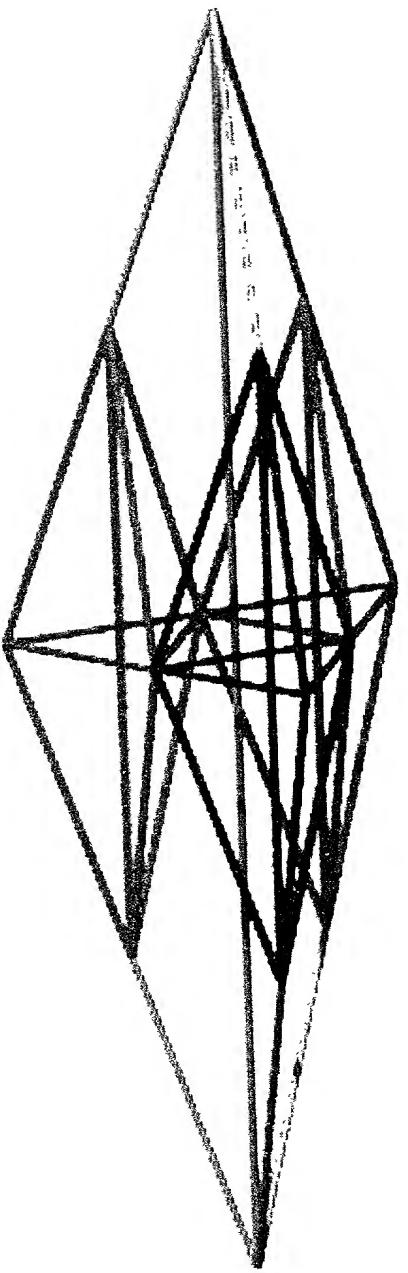


FIG. 19

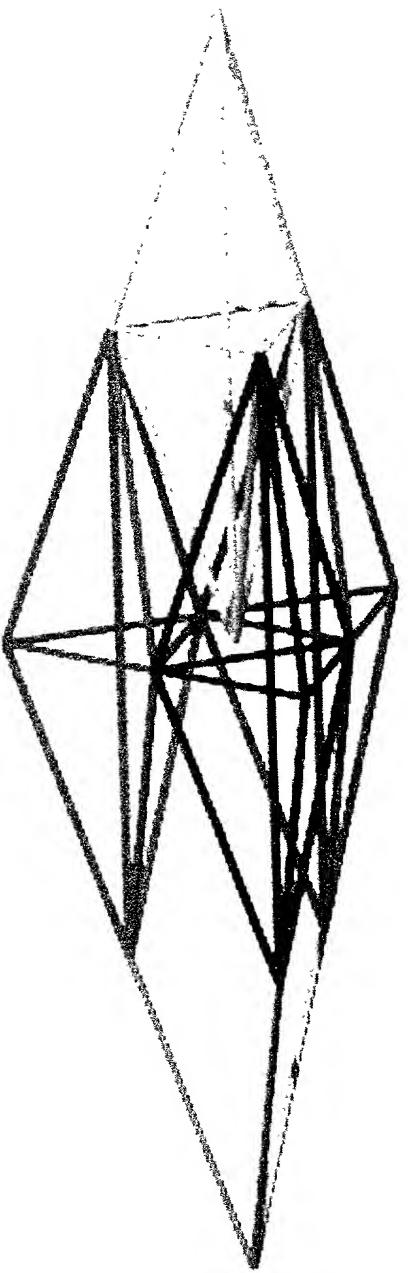


FIG. 20

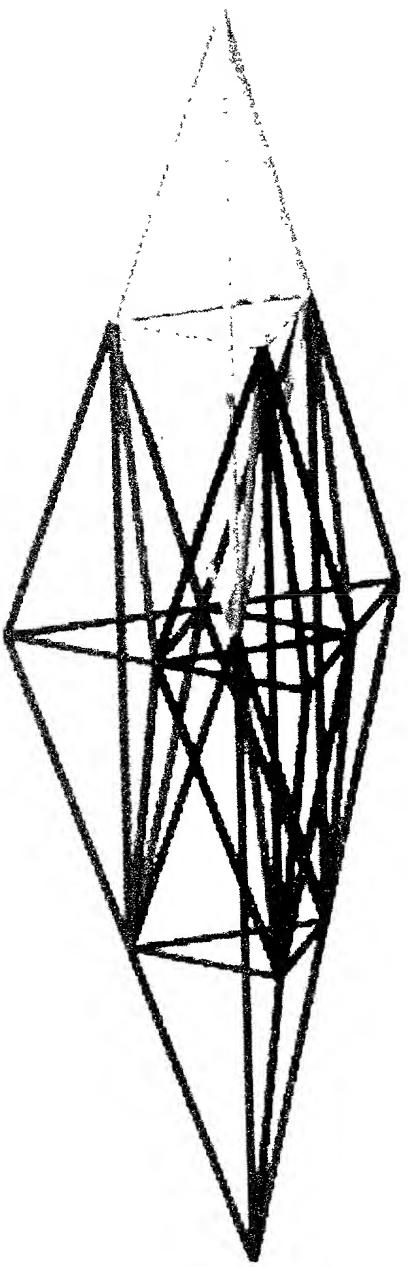


FIG. 21

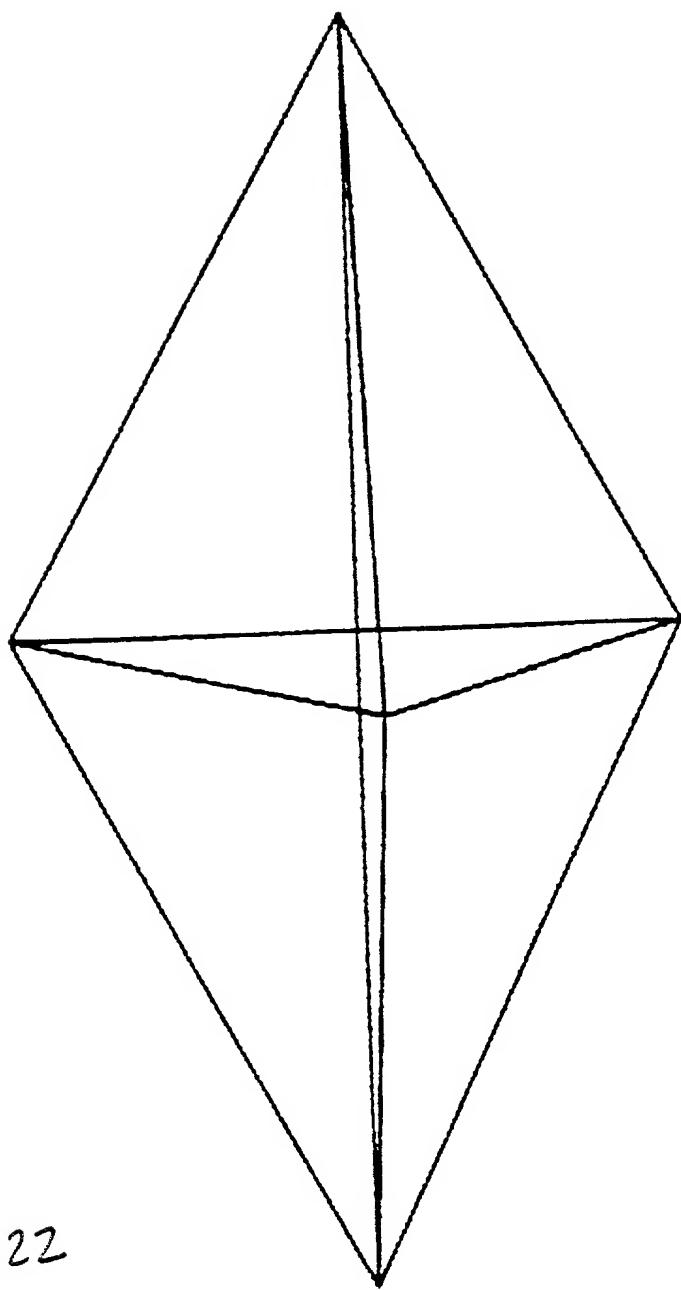


FIG. 22

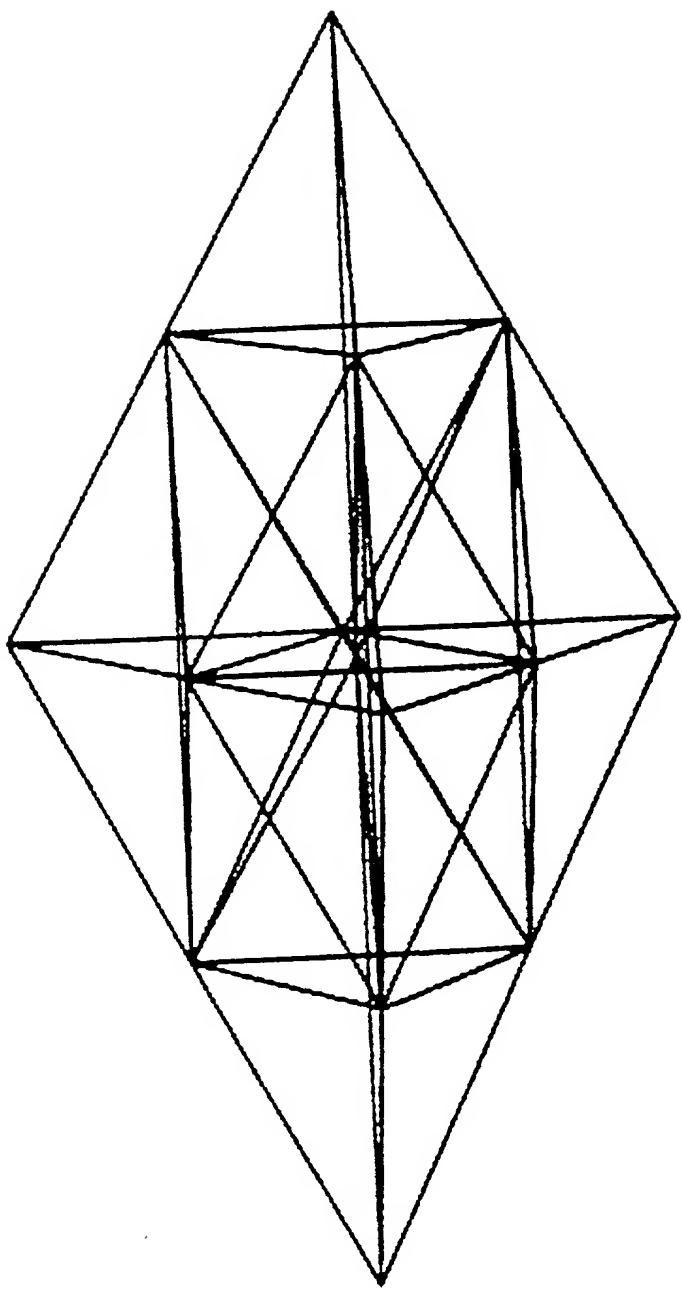


FIG. 23

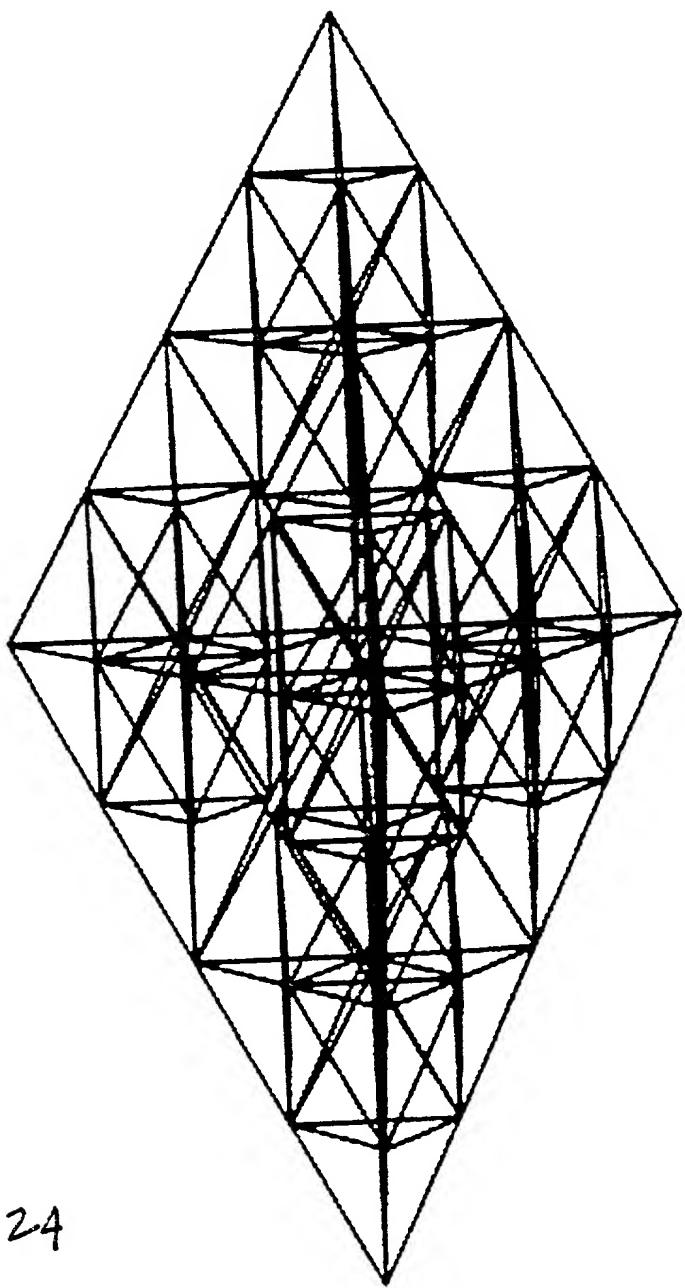


FIG. 24

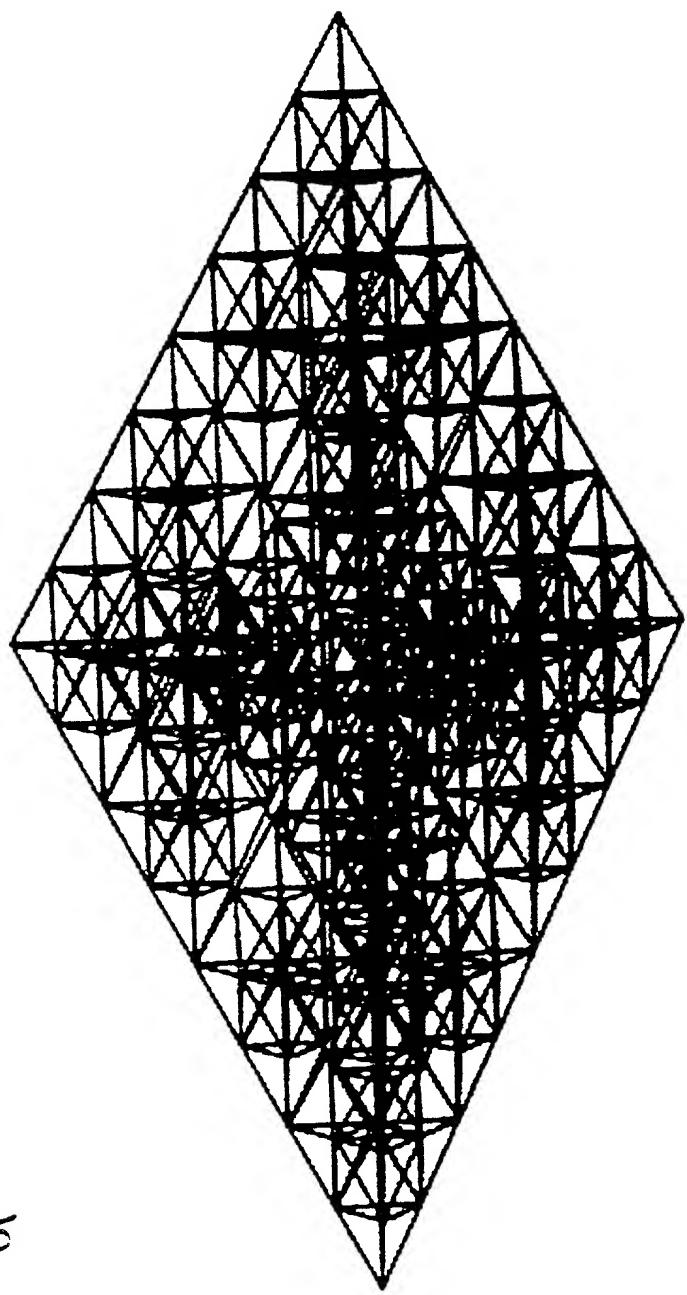


FIG.25

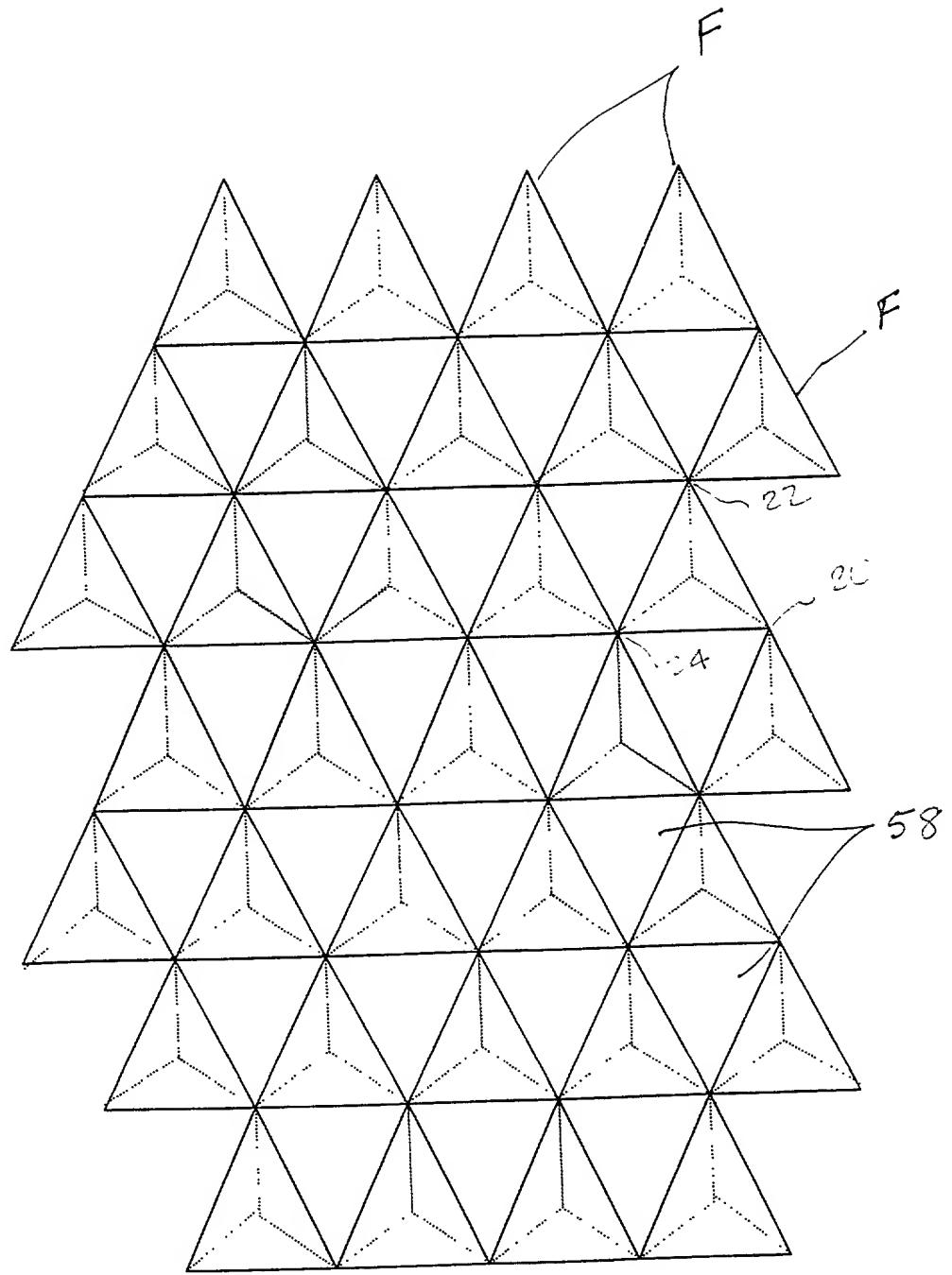


FIG. 26

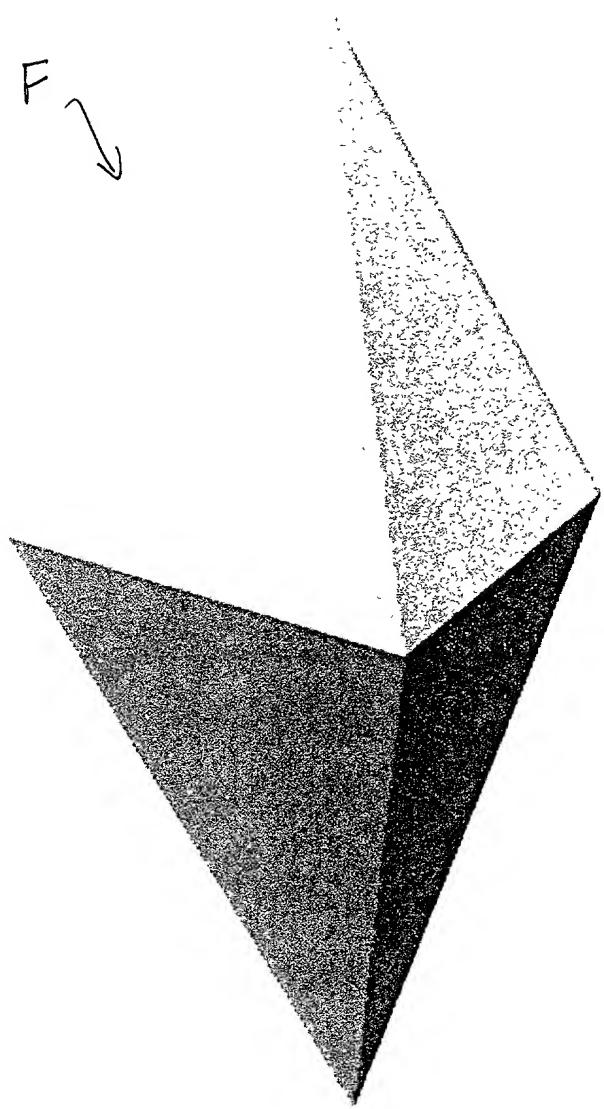


FIG. 27

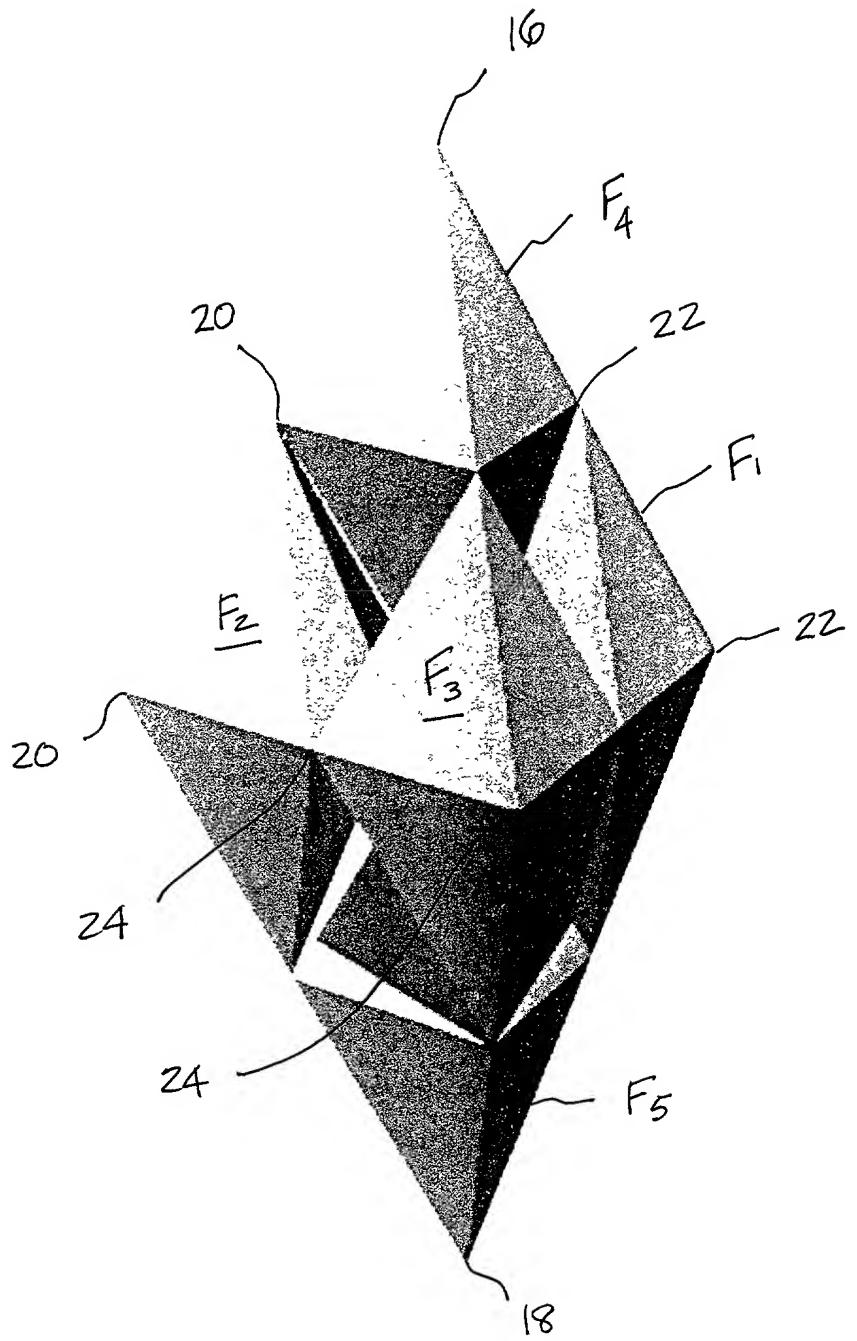


FIG. 28

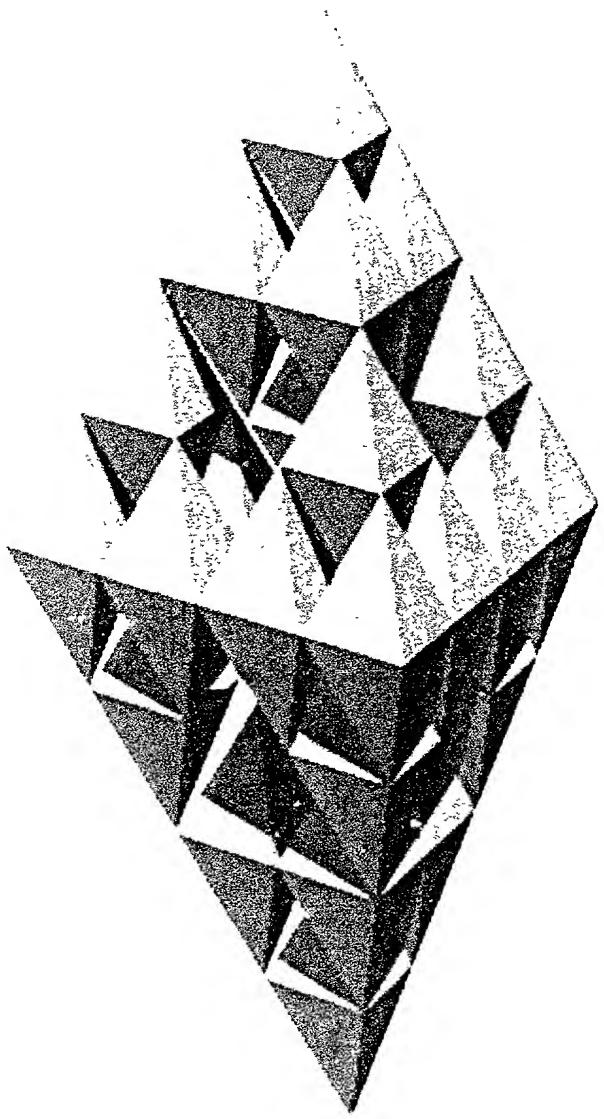


FIG. 29

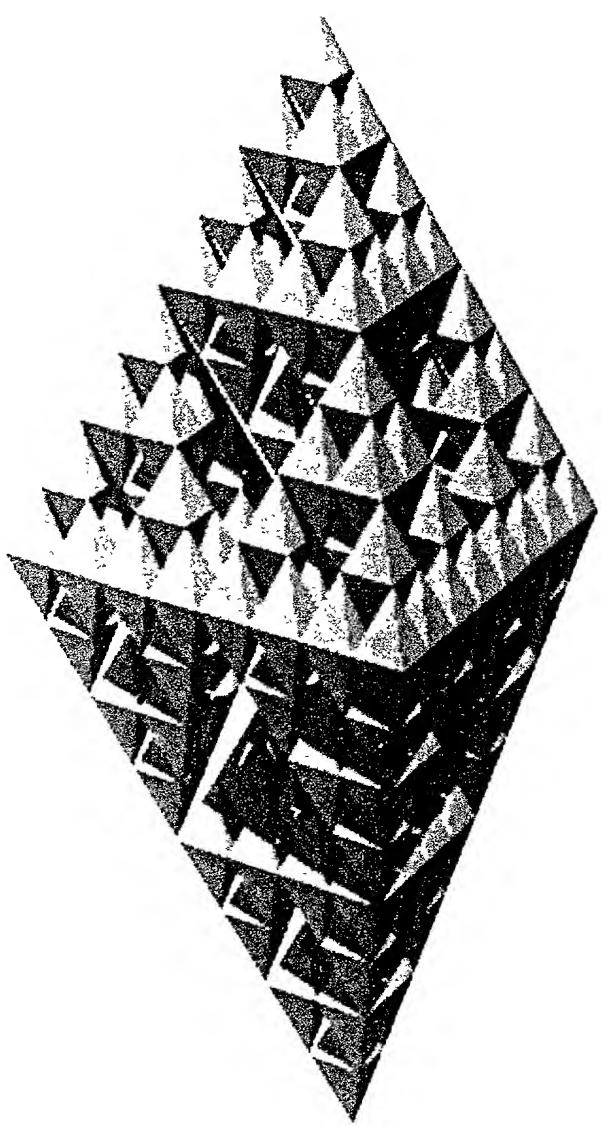


FIG. 30

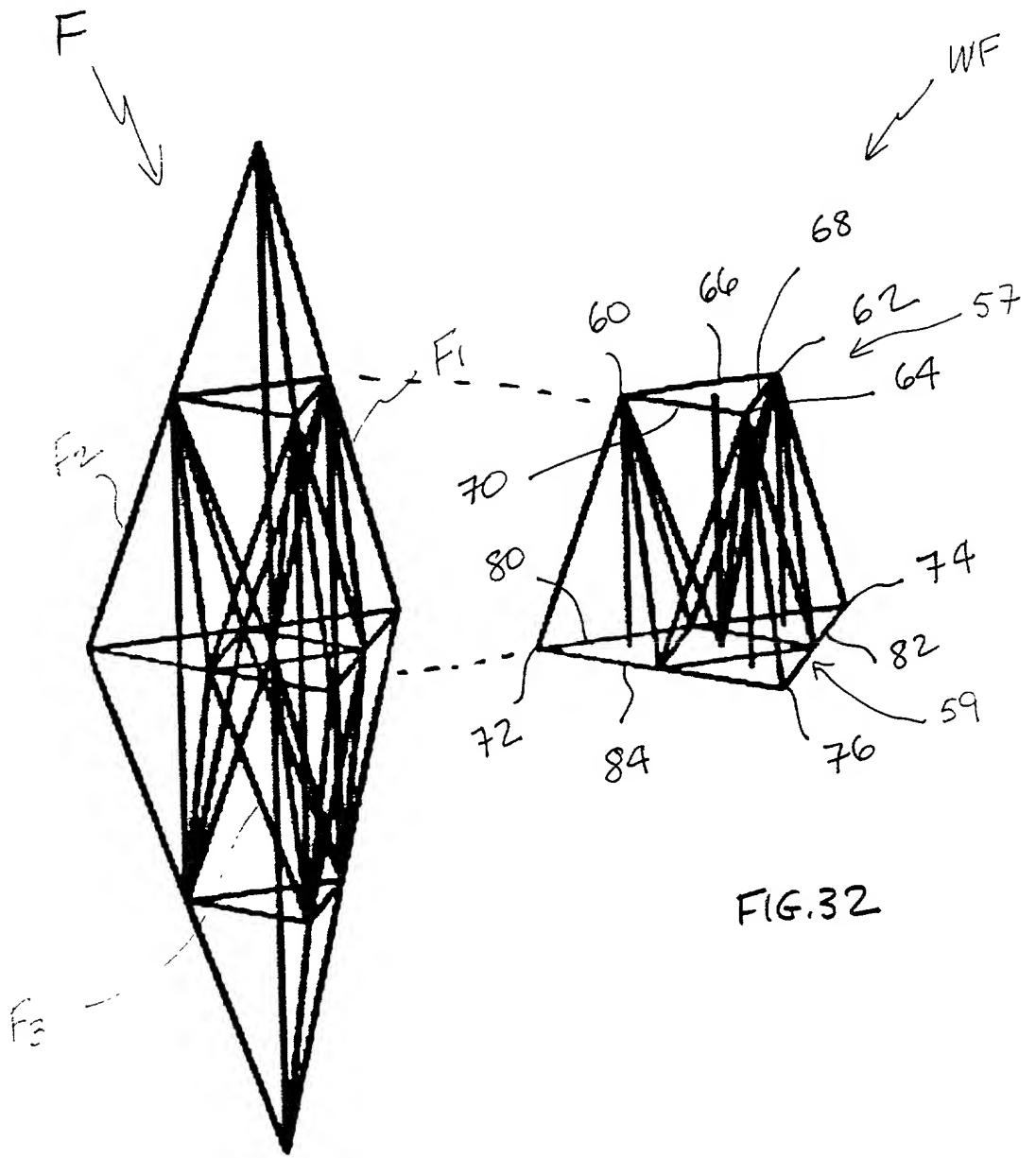
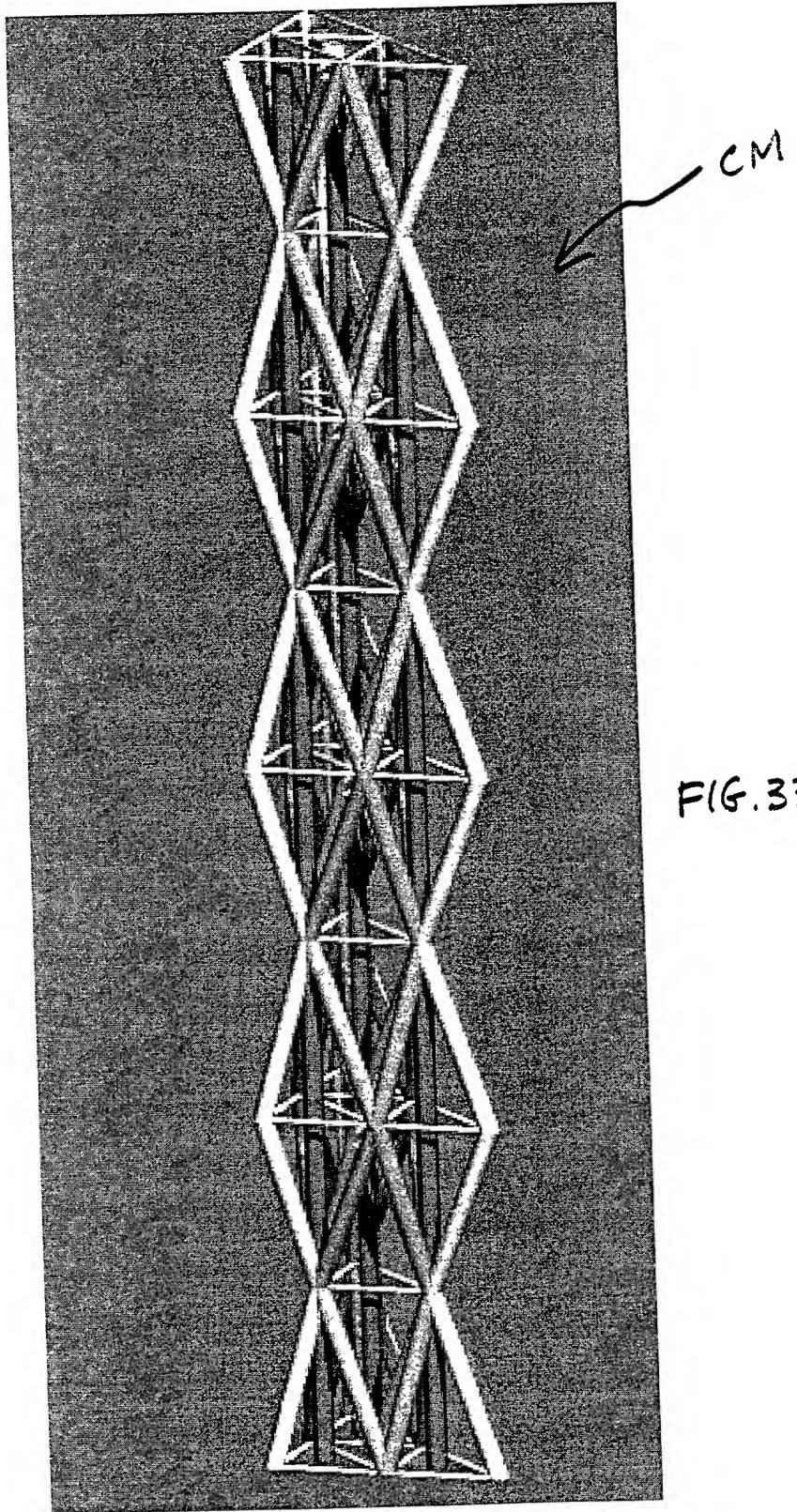


FIG. 31

FIG. 32



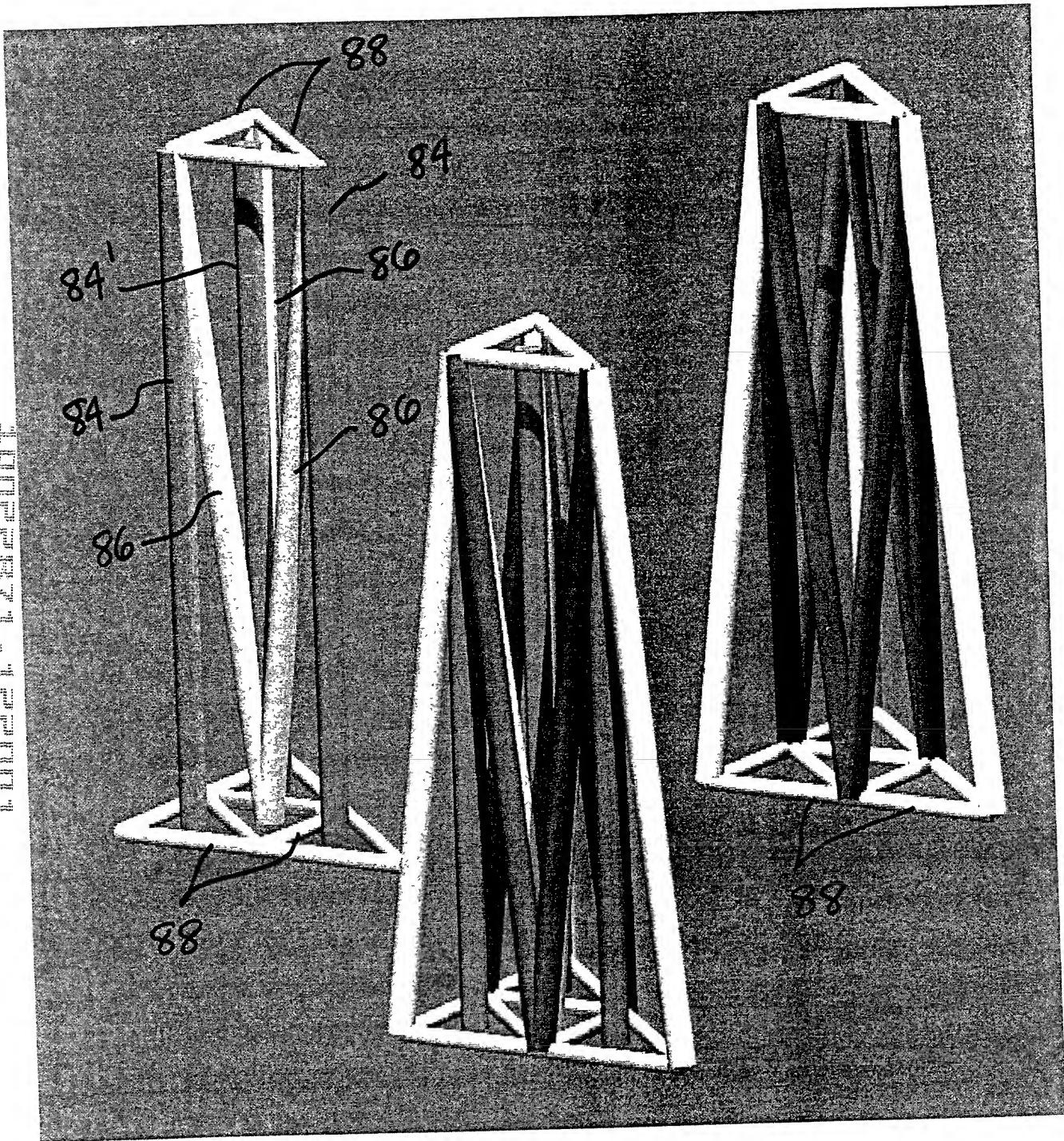


FIG. 35

FIG. 34

FIG. 36

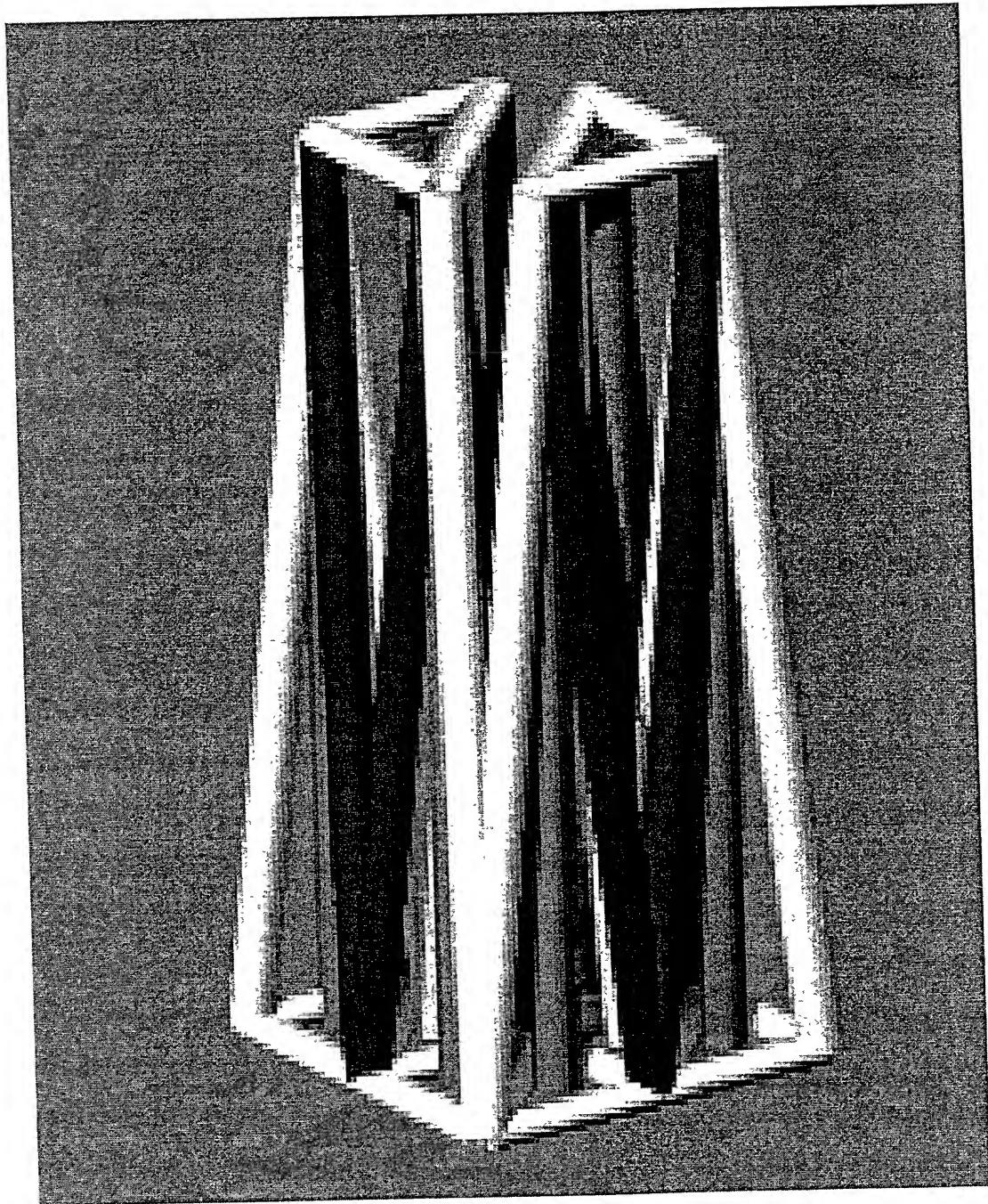


FIG. 37

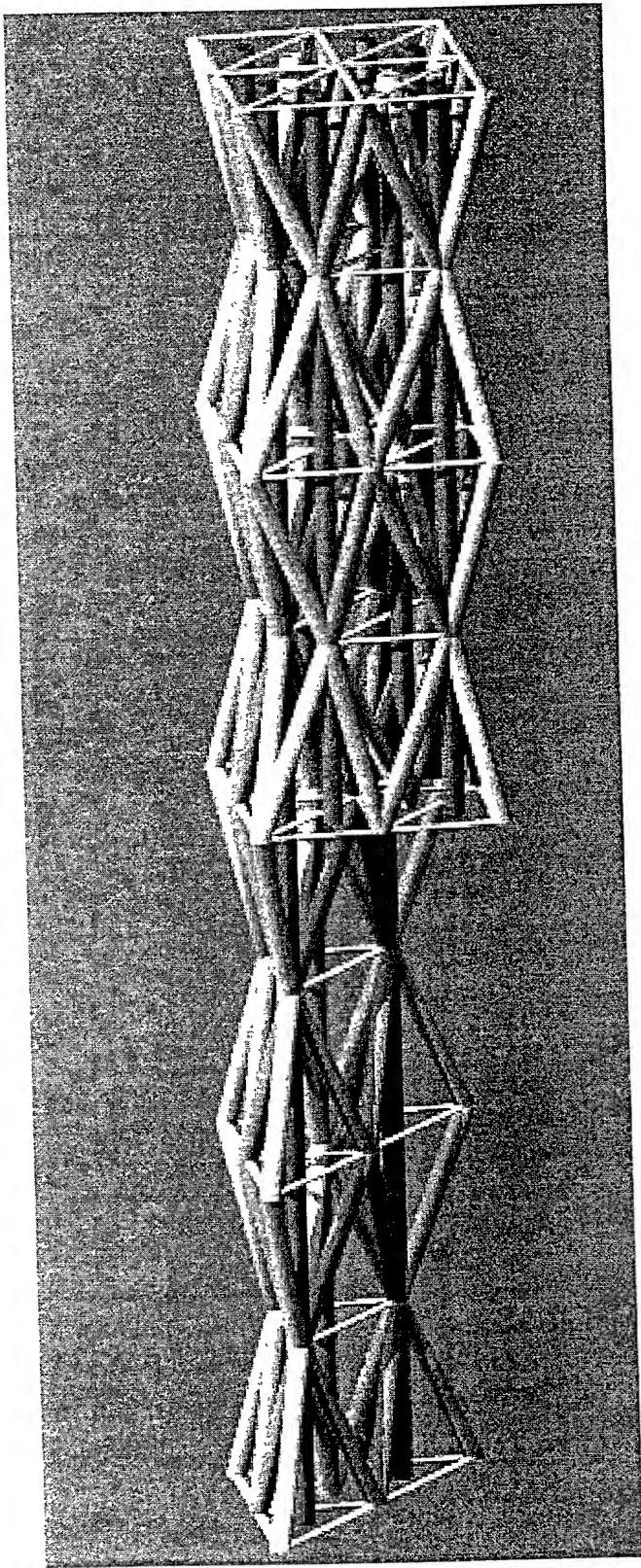


FIG. 38

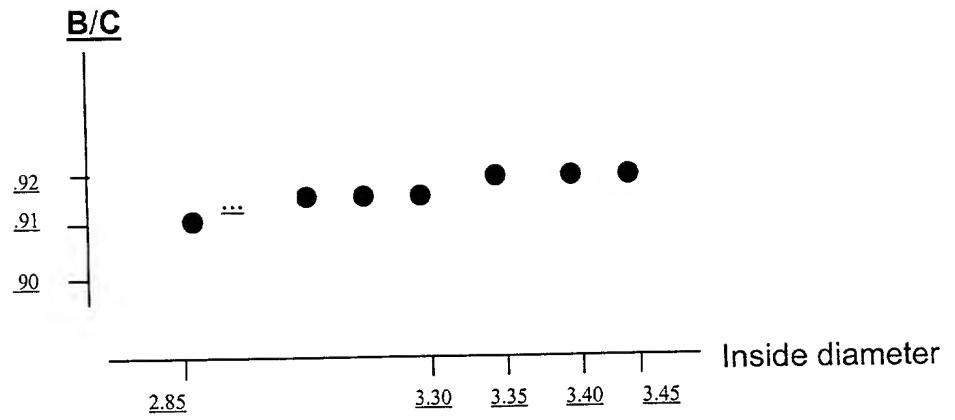


FIG. 39

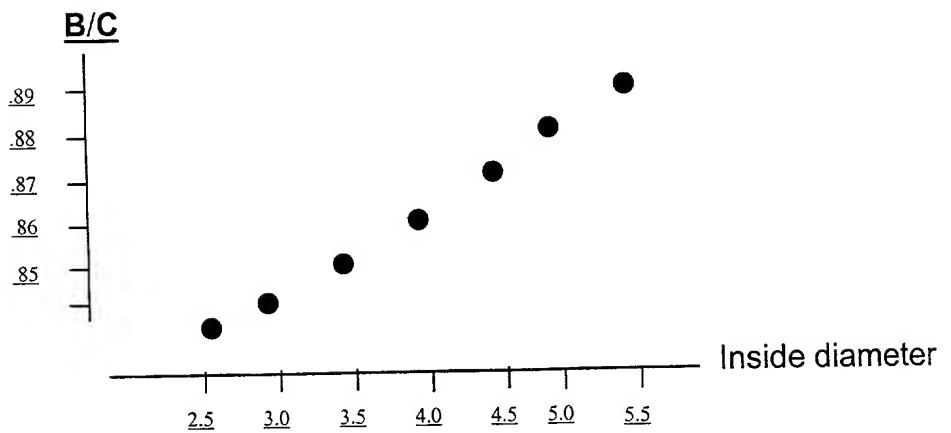
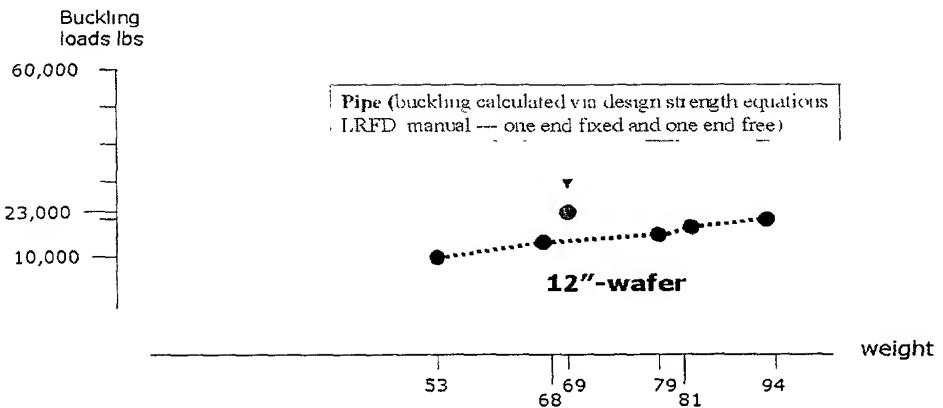


FIG. 40



One A36 steel 3.5" OD 1/4" wall thickness pipe and comparable level-1 12"-wafer 4-web columns

FIG. 41

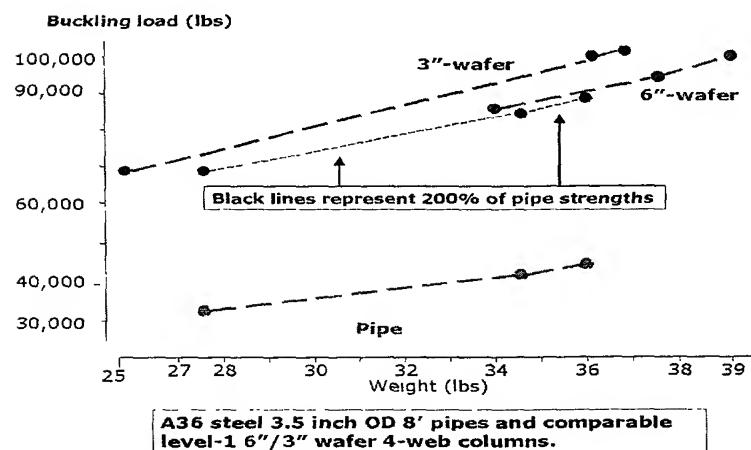


FIG. 42

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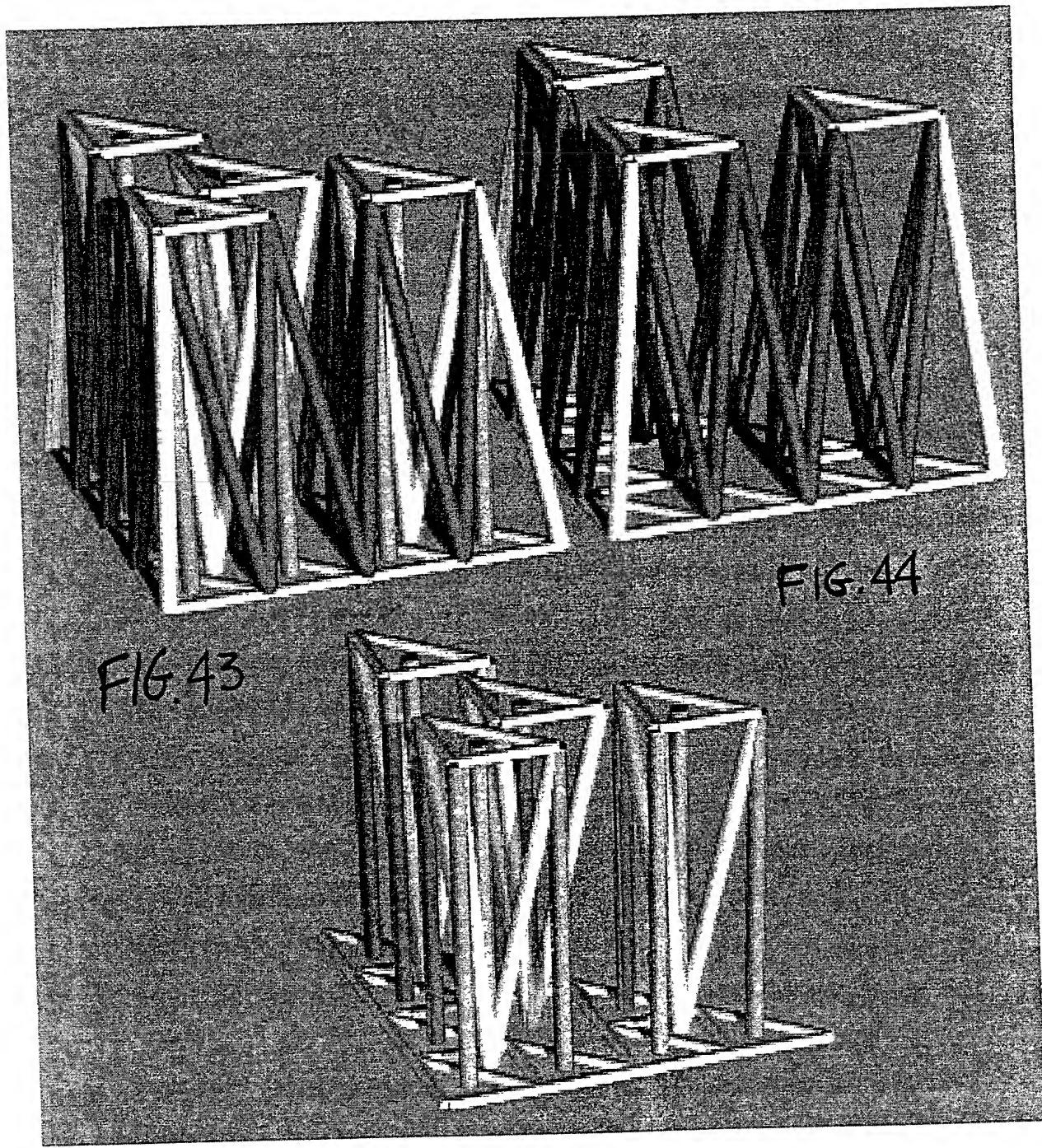


FIG. 43

FIG. 44

FIG. 45

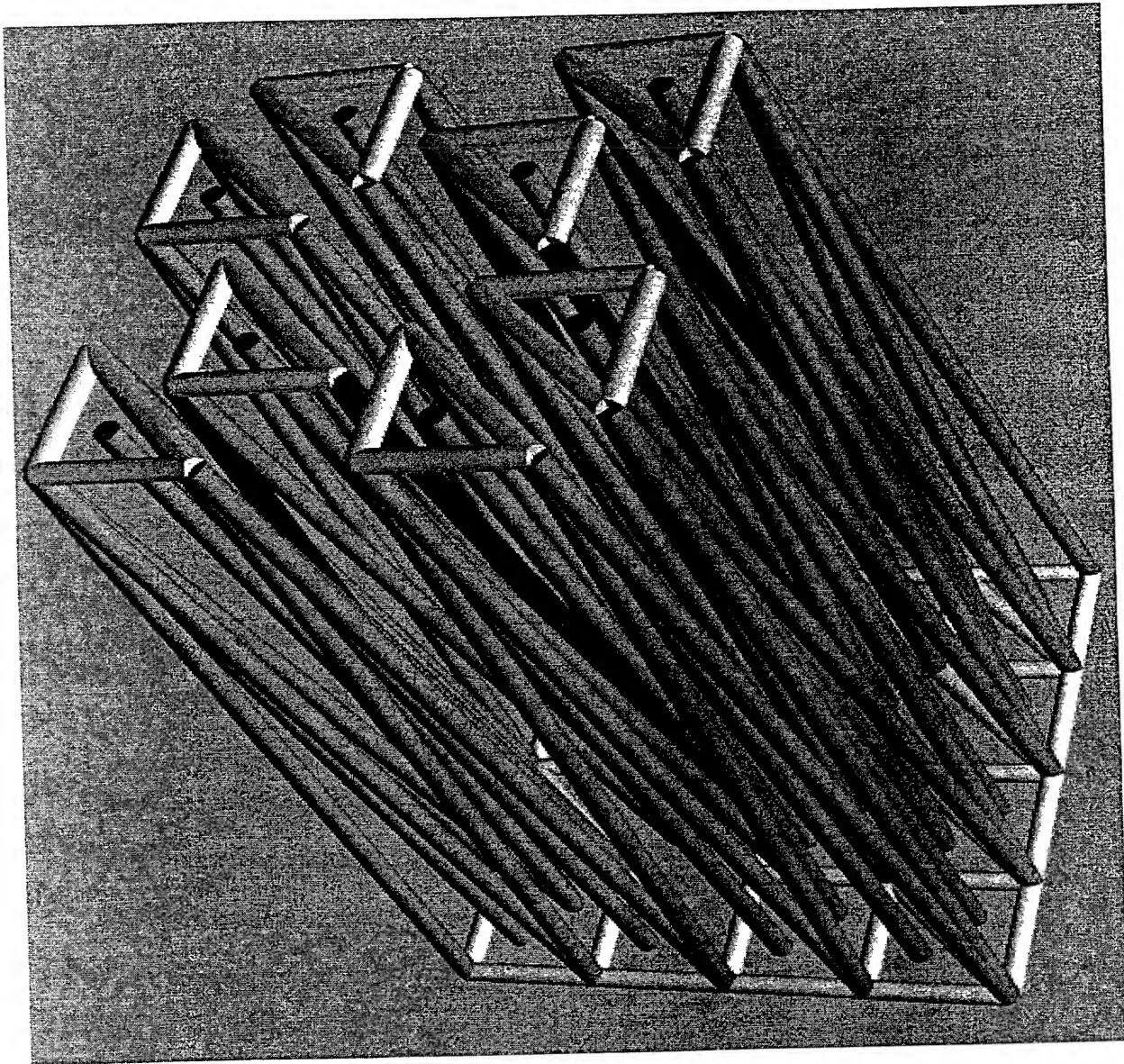


FIG. 46

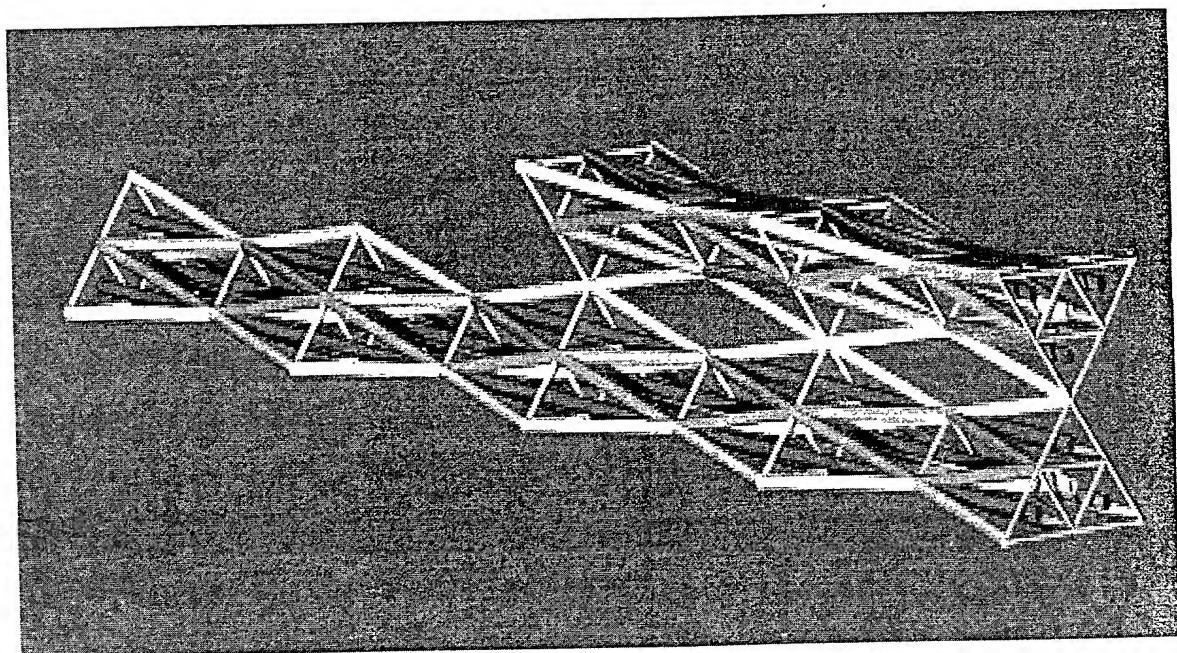


FIGURE 47

